



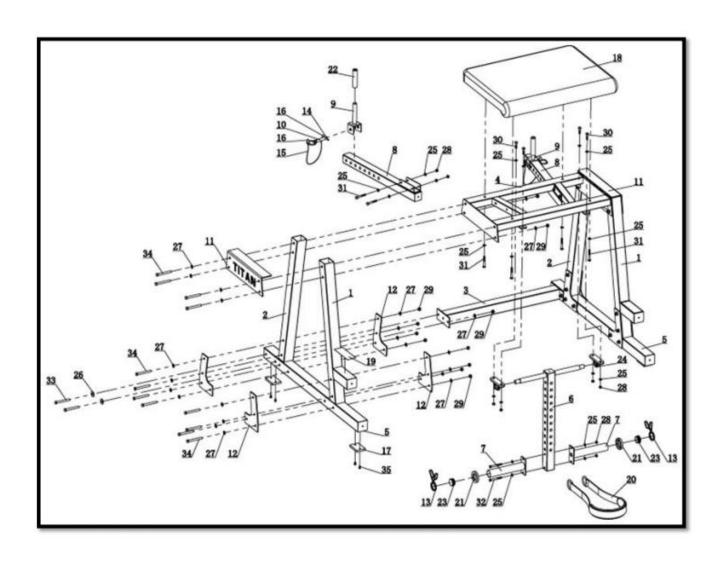
#### OWNER'S MANUAL

MPN(s): HPND1-HPND2

SKU(s): 400593

UPC(s): 719318387207

## PARTS DIAGRAM / EXPLODED VIEW



| KEY# | вох | DESCRIPTION       | QTY       |
|------|-----|-------------------|-----------|
| (1)  | 1   | FRONT FRAME       | x2        |
| (2)  | 1   | REAR FRAME        | x2        |
| (3)  | 1   | LOWER CROSS FRAME | x1        |
| (4)  | 2   | UPPER CROSS FRAME | <b>x1</b> |
| (5)  | 1   | BASE FRAME        | x2        |
| (6)  | 2   | PENDULUM          | x1        |
| (7)  | 2   | PLATE BAR HOLDER  | x2        |



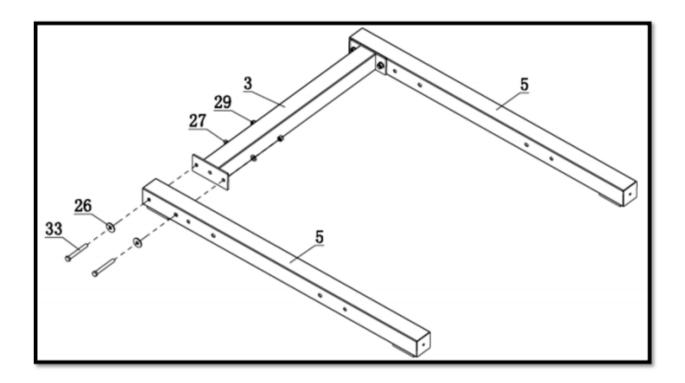
| (8)                            | 1 | HANDLE BAR FRAME           | x2  |  |
|--------------------------------|---|----------------------------|-----|--|
| (9)                            | 2 | ADJUSTABLE HANDLE BAR      | x2  |  |
| (10)                           | 2 | PIN ASSEMBLY               | x2  |  |
| (11)                           | 2 | LOGO PLATE                 | x2  |  |
| (12)                           | 2 | SUPPORT PLATE              | х8  |  |
| (13)                           | 2 | СЫР Ф50*Ф5                 | x2  |  |
| (14)                           | 2 | PIN SHAFT Φ11*Φ8*50        | x2  |  |
| (15)                           | 2 | САВLЕ Ф5.5*Ф1.6*360        | х2  |  |
| (16)                           | 2 | RING Φ1.5*31               | х4  |  |
| (17)                           | 2 | RUBBER FOOT                | х4  |  |
| (18)                           | 2 | PAD                        | x1  |  |
| (19)                           | 2 | NON-SLIP STICKER           | х2  |  |
| (20)                           | 2 | SWING BAND                 | x1  |  |
| (21)                           | 2 | RUBBER BUMPER Φ77*Φ47.5*13 | х2  |  |
| (22)                           | 2 | FRONT HANDLE BAR FRAME     | x2  |  |
| (23)                           | 2 | END CAP Φ50*2.5            | x2  |  |
| (24)                           | 2 | BEARING UCP205             | х2  |  |
| (25)                           | 1 | FLAT WASHER Φ11*Φ20*2      | x24 |  |
| (26)                           | 1 | BIG WASHER Φ13*Φ37*3       | х4  |  |
| (27)                           | 1 | FLAT WASHER Φ13.5*Φ24*2.5  | x48 |  |
| (28)                           | 1 | NUT M10                    | x10 |  |
| (29)                           | 1 | NUT M12                    | x24 |  |
| (30)                           | 1 | HEX BOLT M10*40            | х4  |  |
| (31)                           | 1 | HEX BOLT M10*75            | х8  |  |
| (32)                           | 1 | HEX BOLT M10*85            | x2  |  |
| (33)                           | 1 | HEX BOLT M12*100           | х4  |  |
| (34)                           | 1 | HEX BOLT M12*105           | x24 |  |
| (35)                           | 1 | HEX BOLT M8*15             | х8  |  |
| HPND1 = BOX 1<br>HPND2 = BOX 2 |   |                            |     |  |



### ASSEMBLY INSTRUCTIONS

Assemble BASE FRAME (5) and LOWER CROSS FRAME (3) using BIG WASHER
Φ13\*Φ37\*3 (26), FLAT WASHER Φ13.5\*Φ24\*2.5 (27), NUT M12 (29), and HEX
BOLT M10\*40 (30).

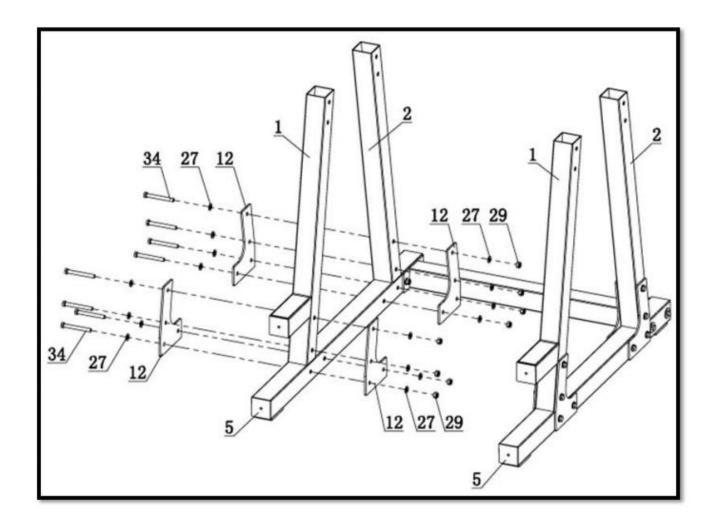
Please do not tighten all bolts.





Assemble FRONT FRAME (1), REAR FRAME (2), BASE FRAME (5), and SUPPORT PLATE (12) using FLAT WASHER Φ13.5\*Φ24\*2.5 (27), NUT M12 (29), and HEX BOLT M12\*105 (34).

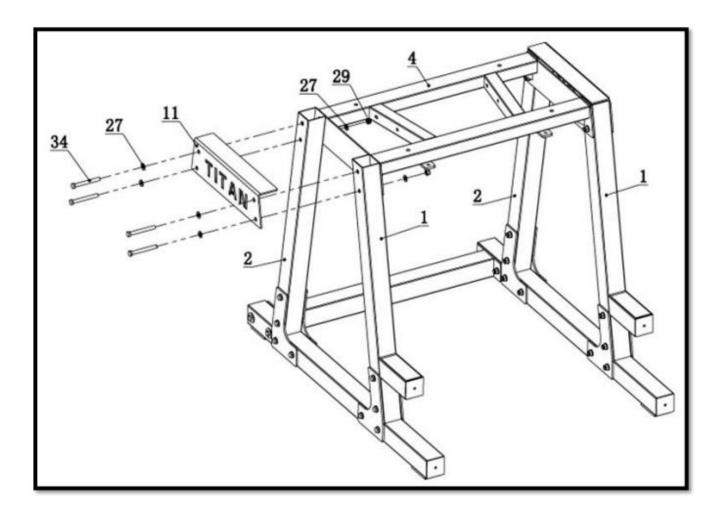
Please do not tighten all bolts.





3. Assemble FRONT FRAME (1), REAR FRAME (2), UPPER CROSS FRAME (4), and LOGO PLATE (11) using FLAT WASHER Φ13.5\*Φ24\*2.5 (27), NUT M12 (29), and HEX BOLT M12\*105 (34).

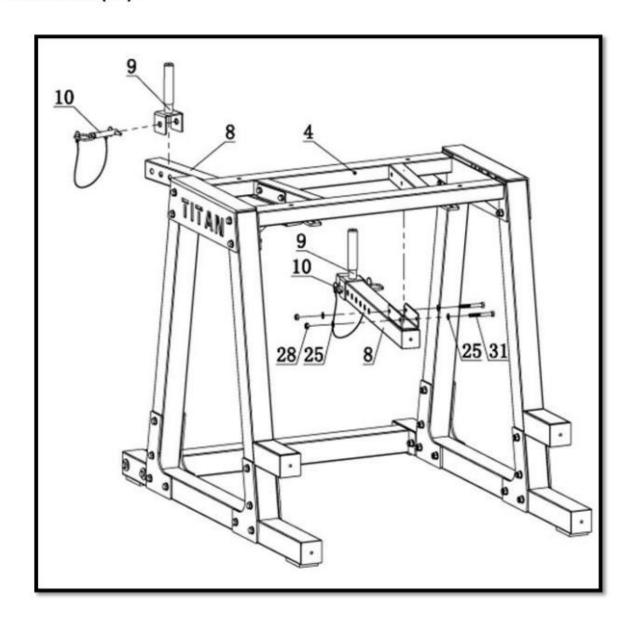
Adjust the machine and tighten all bolts.





 Assemble UPPER CROSS FRAME (4) and HANDLE BAR FRAME (8) using FLAT WASHER Φ11\*Φ20\*2 (25), NUT M10 (28), and HEX BOLT M10\*75 (3).

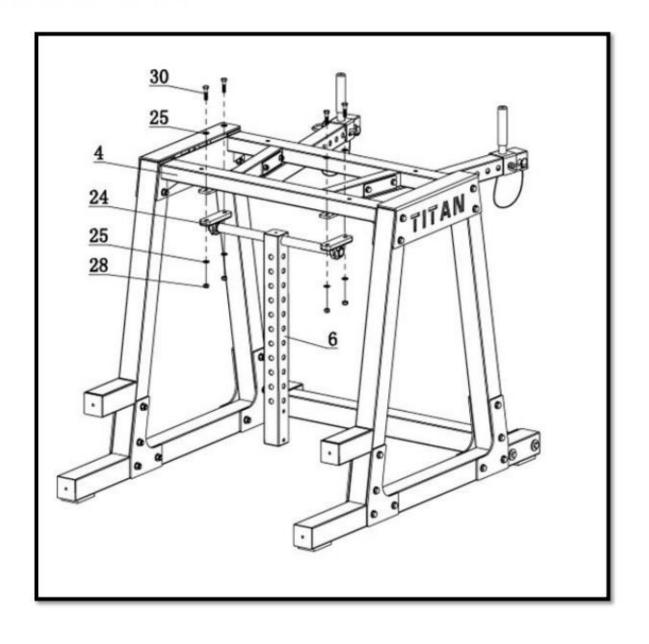
Install ADJUSTABLE HANDLE BAR (9) to HANDLE BAR FRAME (8) using PIN ASSEMBLY (10).





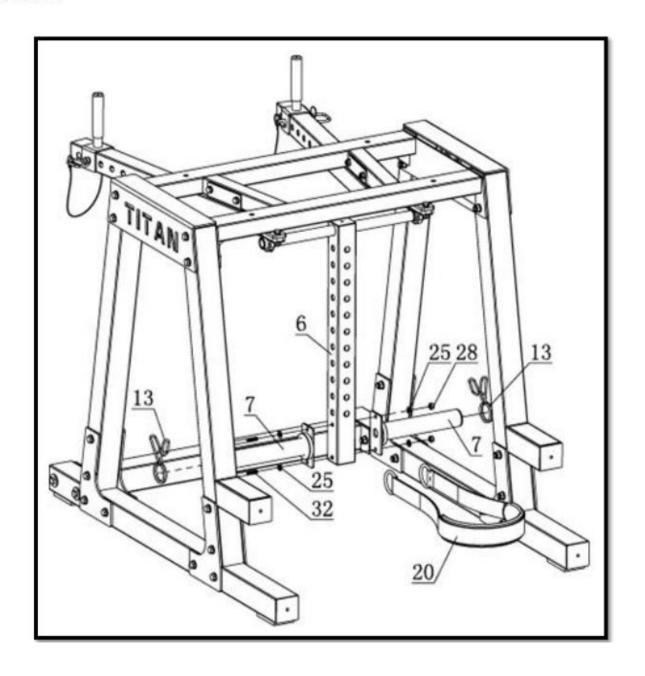
Put BEARING UCP205 (24) on PENDULUM (6), and then assemble PENDULUM (6), UPPER CROSS FRAME (4), and BEARING UCP205 (24) using FLAT WASHER Φ11\*Φ20\*2 (25), NUT M10 (28), and HEX BOLT M10\*40 (30) as shown.

Please tighten the bolt.





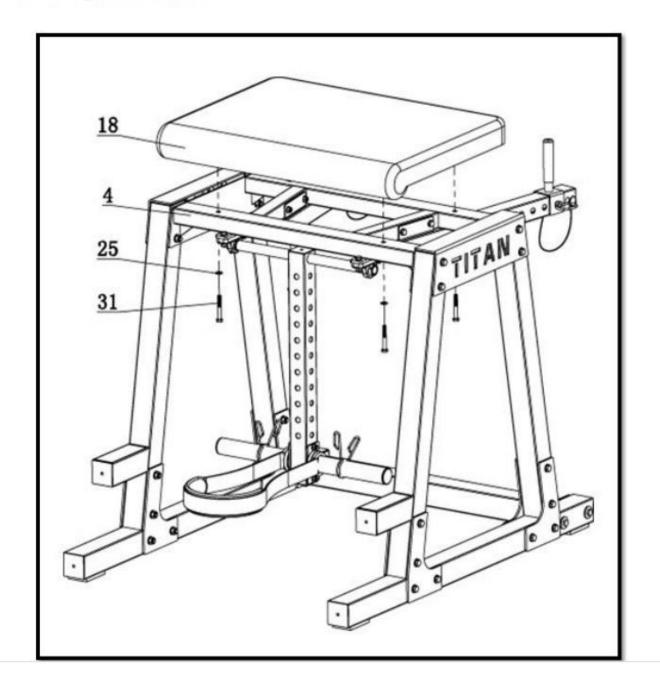
6. Assemble PENDULUM (6) and PLATE BAR HOLDER (7) using FLAT WASHER Φ11\*Φ20\*2 (25), NUT M10 (28), and HEX BOLT M10\*85 (32), and then put SWING BAND (20) on PLATE BAR HOLDER (7) using CLIP Φ50\*Φ5 (11) as shown.





# Install PAD (12) to UPPER CROSS FRAME (4) using FLAT WASHER Φ11\*Φ20\*2 (25) and HEX BOLT M10\*75 (31).

Please tighten all bolts.







This concludes the <u>HPND</u> Owner's Manual.

If applicable to your product, make sure to tighten all nut-and-bolt combinations before use.

Enjoy!

#### **DISCLAIMER**

This equipment must be used with care by capable and competent individuals under supervision, if necessary.

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