

REPLACEMENT FLAIL MOWER BELTS

FLAILBELT, XLFLAILBELT

191609, 191610



Operator's Manual



Read the Operator's Manual entirely. When you see this symbol, the subsequent instructions and warnings are serious follow without exception. Your life and the lives of others depend on it!

FLAILBELT PARTS DIAGRAM / EXPLODED VIEW

KEY	BOX	DESCRIPTION	QTY
(1)	1	STANDARD BELTS FOR 3PT FLAIL MOWERS	4

DIRECT REPLACEMENT FITS:

- 191522 - 60" Flail Mower
- 191523 - 68" Flail Mower
- 191524 - 72" Flail Mower
- 191519 - 48" Offset Flail Ditch Bank Mower
- 191520 - 57" Offset Flail Ditch Bank Mower
- 191521 - 65" Offset Flail Ditch Bank Mower
- 191527 - 48" Flail Mower with Hydraulic Side Shift
- 191528 - 60" Flail Mower with Hydraulic Side Shift
- 191529 - 72" Flail Mower with Hydraulic Side Shift

XLFLAILBELT PARTS DIAGRAM / EXPLODED VIEW

KEY	BOX	DESCRIPTION	QTY
(1)	1	STANDARD BELTS FOR 3 PT FLAIL DITCH BANK MOWERS	4

DIRECT REPLACEMENT FITS:

- 191519 - 78" Offset Flail Ditch Bank Mower
- 191520 - 86" Offset Flail Ditch Bank Mower

ASSEMBLY INSTRUCTIONS

V-BELT INSTALLATION

Belt drive system under pulley cover, use care to avoid bodily harm!

1. Remove the belt cover and loosen the gearbox mounting bracket bolts as well as adjusting bracket bolts.
2. Loosen tension bolt and nut to disengage belt tension until belt can be removed.
3. Replace new belt and turn the tension bolt until desired tension is achieved. Retighten tension nut and then retighten tension plate bolts, last retighten gearbox mounting bolts.
4. When the belt has the correct tension, the gearbox should be adjusted so that the gearbox extension is running straight (parallel) with the flail mower.
5. Re-install pulley cover.

PROBLEM	SOLUTION
BELT SLIPPING	Unplug and clean mower deck
	Remove pulley cover and clean grooves
	Replace belt

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